

Work Order ID 58989

Thursday, May 20, 2010 3:01:19 PM



Page 1

Item ID: D3912-041

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Receiver Assembly

Stop



Start Date: 5/20/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/20/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 10-5-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3912	A

100



Pick Kit

0.00

①

Packaging

Memo

0.00

SAD 10-05-21

110



0.00

①

Small Fab

Memo

0.00

Small Fab

1-Assemble D3912-1/-3/-5 and install rivets as per dwg
TRIM RIVETS 1.250" LONG

SAD 10-05-21

2- Install helical, spring plunger and spring pin lanyard assy as per dwg

120



QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

0.00

SAD 10-05-21

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 	Identify as per dwg & Stock Location:	0.00							
Packaging	Memo	0.00							
Packaging									

180 	QC21- Final Inspection - Work Order Release	0.00							
QC 	Memo	0.00							
Quality Control									

PC 10/05/21 C

10/05/21 JJ

*MF
10-5-21*

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Picklist Print

Thursday, May 20, 2010 3:01:18 PM

Page 1

Work Order ID: 58989



Parent Item: D3912-041



Parent Item Name: Eyebolt Receiver Assembly

Start Date: 5/20/2010

Required Date: 5/20/2010

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Picklist Print

Page 2

Thursday, May 20, 2010 3:01:18 PM

Work Order ID: 58989



Parent Item: D3912-041



Parent Item Name: Eyebolt Receiver Assembly

Start Date: 5/20/2010

Required Date: 5/20/2010

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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MS20615-4M20

Purchased

No

100

Each

164.0000

8



SAD 10-05-21

RIVET

Location	Loc Qty	Loc Code
----------	---------	----------

ST323 164

113254 16

114324 4

114349 144

Each 31.0000

1



SAD 10-05-21

D3810-1

Manufactured

No

Location	Loc Qty	Loc Code
----------	---------	----------

ST090 31

54523 1

57319 30

Each 0.0000

1



SAD 10-05-21

D4028-041

Manufactured

No

B53988

Hand Retractable Spring Plunger

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

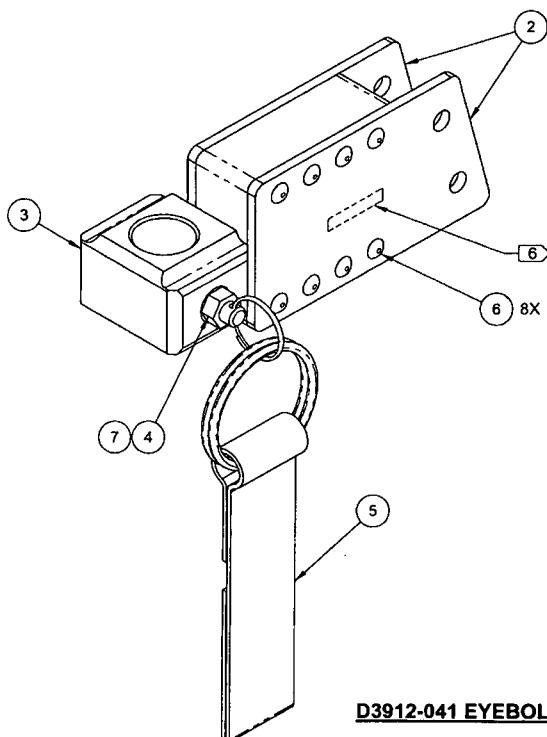
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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8 7 6 5 4 3 2 1

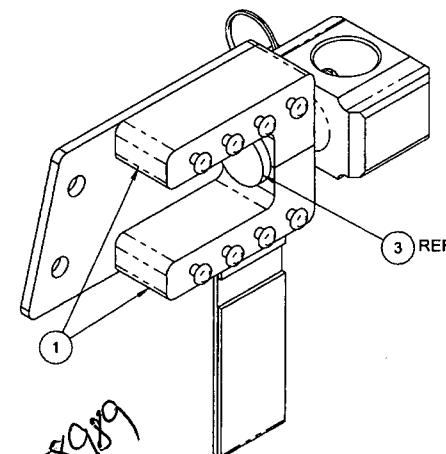
ITEM	QTY	P/N	DESCRIPTION
		X D3912-041	EYEBOLT RECEIVER ASSY
1	2	D3912-3	EYEBOLT BLOCK
2	2	D3912-5	EYEBOLT PLATE
3	1	D3912-1	EYEBOLT
4	1	D3810-1	SPRING PLUNGER
5	1	D4028-041	SPRING PIN LANYARD ASSY
6	8	MS20615-4M20	RIVET
7	1	MS21209-C610	HELICAL (RED LOCKING)



D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.68 lbs



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

RELEASED
2010-03-12
M

A	NEW ISSUE	JPB	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PP	DRAWING NO.	REV. A
MFG. APPR.	PP	D3912	SHEET 1 OF 3
APPROVED	PP	TITLE	SCALE
DE APPR.	PP	EYEBOLT RECEIVER ASSY	NTS
DATE	10.03.04	COPRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

A

A

1

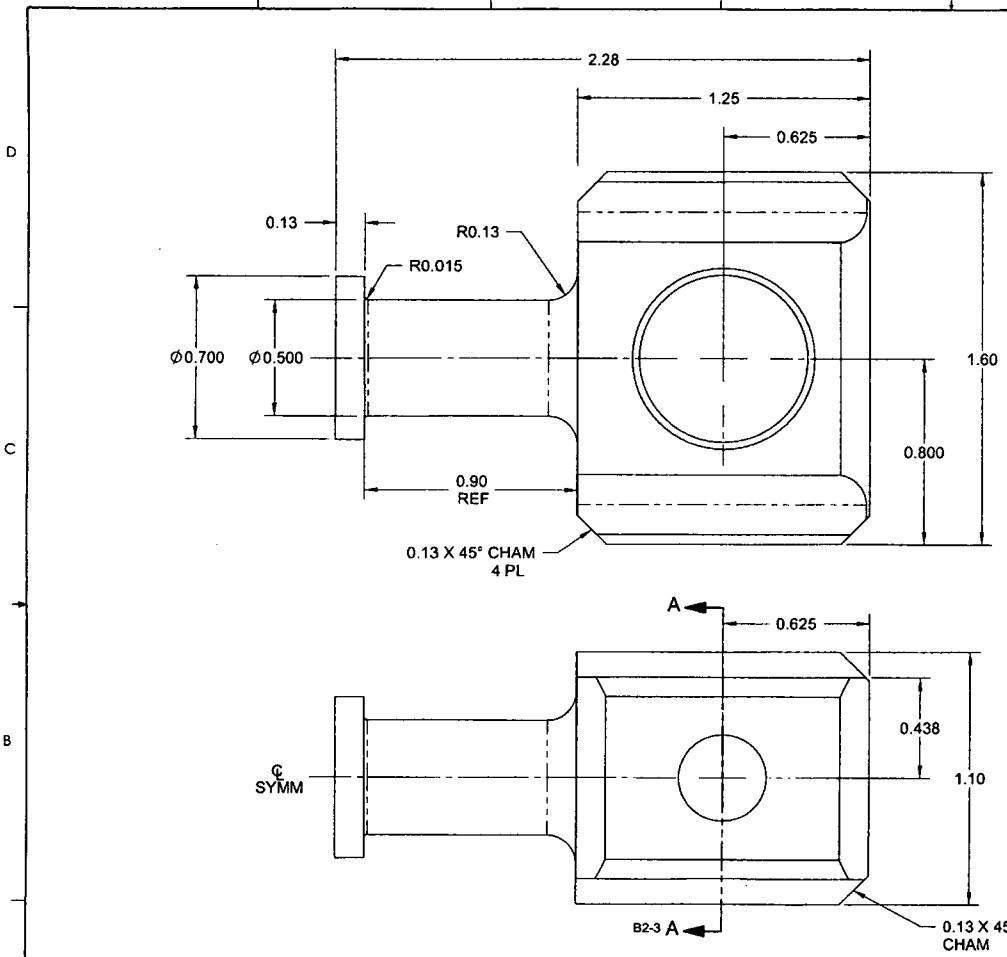
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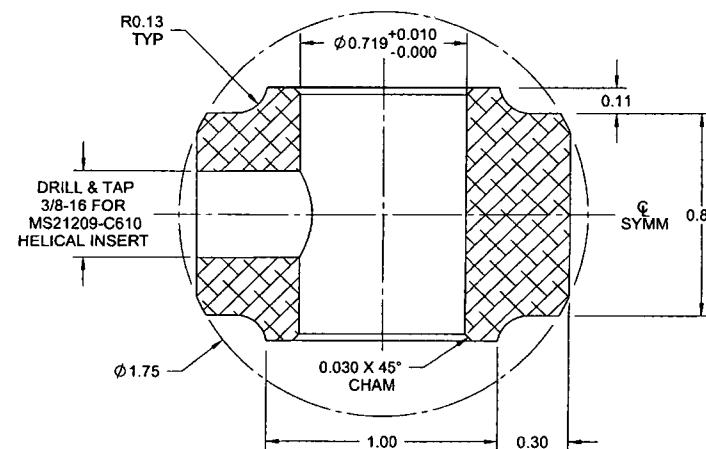
8 7 6 5 4 3 2 1

D3912-1 EYEBOLT

A NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.49 lbs

#58989

SECTION A-A B6-3

RELEASED
2010-03-12
JP

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	99	DRAWING NO.
MFG. APPR.	99	REV. A
APPROVED	JP	D3912
DE APPR.	JP	SHEET 2 OF 3
DATE	10.03.04	TITLE
		SCALE
		NTS
		EYEBOLT RECEIVER ASSY

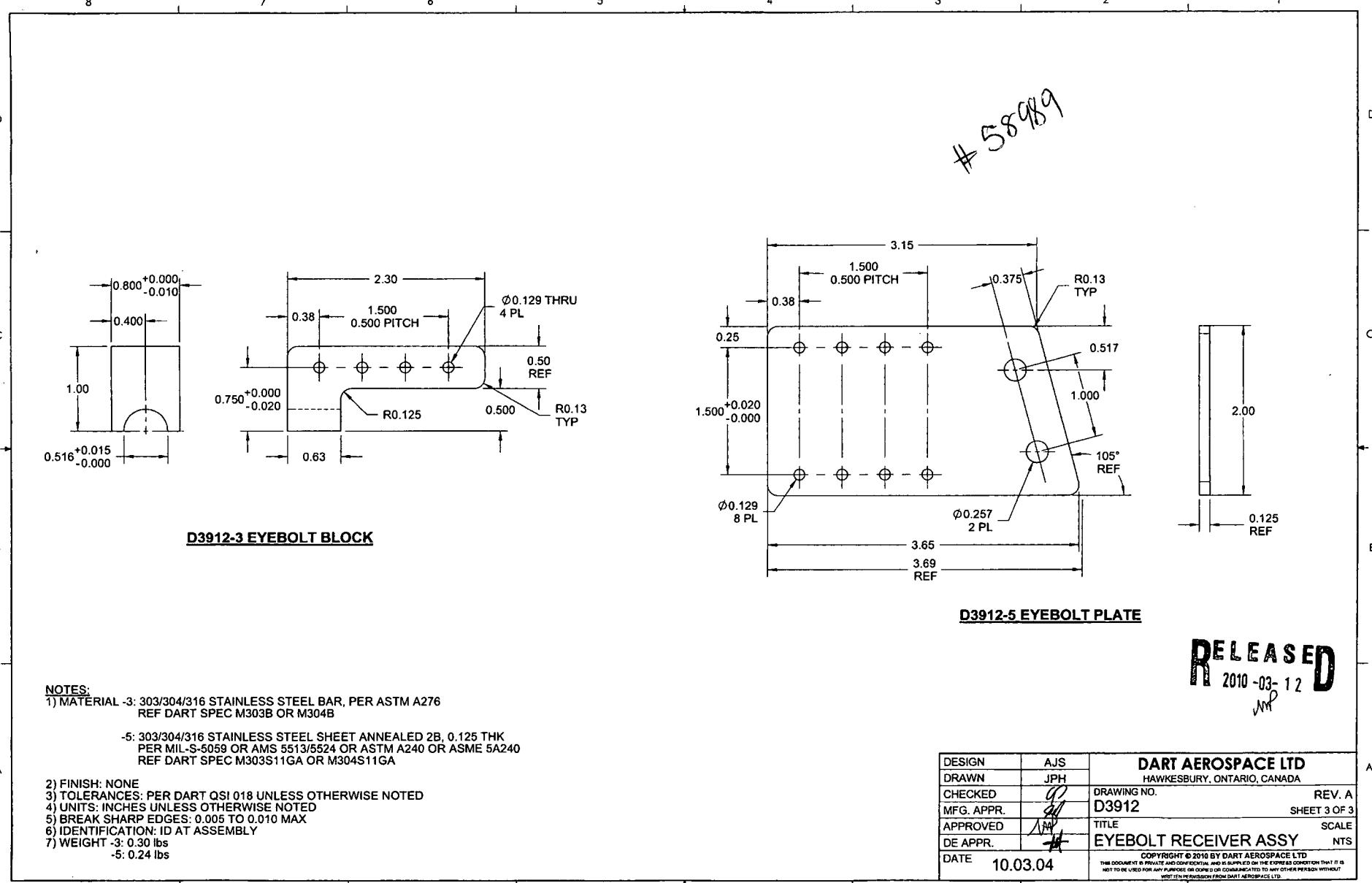
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